



SAFETY DATA SHEET

Product Name **MILL FLY ASH**

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Supplier Name SUCROGEN LIMITED
Address Level 8 100 Pacific Highway, North Sydney , NSW, AUSTRALIA, 2060
Telephone + 61 1300 997 624
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Emergency 000
Synonym(s) FLY ASH • SUCROGEN MILL FLY ASH
Use(s) ADDITIVE • COMPOST • SOIL TREATMENT
SDS Date 29 Jun 2011

2. HAZARDS IDENTIFICATION

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

RISK PHRASES

R48/20 Harmful: danger of serious damage to health by prolonged exposure through inhalation.

SAFETY PHRASES

S22 Do not breathe dust.
S24/25 Avoid contact with skin and eyes.
S38 In case of insufficient ventilation, wear suitable respiratory equipment.

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE

UN No. None Allocated **DG Class** None Allocated **Subsidiary Risk(s)** None Allocated
Packing Group None Allocated **Hazchem Code** None Allocated

3. COMPOSITION/ INFORMATION ON INGREDIENTS

Ingredient	Formula	CAS No.	Content
QUARTZ (SILICA CRYSTALLINE)	Si-O2	14808-60-7	20-25%
TRACE ELEMENTS	Not Available	Not Available	2-3%
ORGANIC COMPOUNDS	Not Available	Not Available	Not Available
WATER	H2O	7732-18-5	Not Available

4. FIRST AID MEASURES

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once).

Advice to Doctor Treat symptomatically.

5. FIRE FIGHTING MEASURES

Flammability	Non flammable. May evolve toxic gases if strongly heated.
Fire and Explosion	No fire or explosion hazard exists.
Extinguishing	Prevent contamination of drains or waterways.
Hazchem Code	None Allocated

6. ACCIDENTAL RELEASE MEASURES

Spillage	Contact emergency services where appropriate. Use personal protective equipment. Clear area of all unprotected personnel. Prevent spill entering drains or waterways. Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.
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7. STORAGE AND HANDLING

Storage	Store tightly sealed in a cool, dry, well ventilated area, removed from acids, alkalis, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills.
Handling	Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

8. EXPOSURE CONTROLS/ PERSONAL PROTECTION

Exposure Stds

Ingredient	Reference	TWA		STEL	
Silica, Crystalline Quartz	SWA (AUS)	--	0.1 mg/m ³	--	--

Biological Limits No biological limit allocated.

Engineering Controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Wet where possible. Maintain dust levels below the recommended exposure standard.

PPE Wear dust-proof goggles and rubber or PVC gloves. Where an inhalation risk exists, wear: a Class P2 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	GREY TO BLACK FINE SOLID OR POWDERY ASH	Solubility (water)	INSOLUBLE
Odour	SLIGHT SULPHUR ODOUR	Specific Gravity	NOT AVAILABLE
pH	ALKALINE	% Volatiles	NOT AVAILABLE
Vapour Pressure	NOT AVAILABLE	Flammability	NON FLAMMABLE
Vapour Density	NOT AVAILABLE	Flash Point	NOT RELEVANT
Boiling Point	NOT AVAILABLE	Upper Explosion Limit	NOT RELEVANT
Melting Point	NOT AVAILABLE	Lower Explosion Limit	NOT RELEVANT
Evaporation Rate	NOT AVAILABLE		
Autoignition Temperature	NOT AVAILABLE	Decomposition Temperature	NOT AVAILABLE
Partition Coefficient	NOT AVAILABLE	Viscosity	NOT AVAILABLE

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10. STABILITY AND REACTIVITY

Chemical Stability	Stable under recommended conditions of storage.
Conditions to Avoid	Avoid heat, sparks, open flames and other ignition sources.
Material to Avoid	Incompatible with acids (eg. nitric acid) and alkalis (eg. hydroxides).
Hazardous Decomposition Products	May evolve toxic gases if heated to decomposition.
Hazardous Reactions	Polymerization is not expected to occur.

11. TOXICOLOGICAL INFORMATION

Health Hazard Summary	High chronic toxicity - irritant. This product has the potential to cause adverse health effects with over exposure. Use safe work practices to avoid eye or skin contact and inhalation. Wetting prior to application reduces the potential for dust inhalation. Chronic exposure to crystalline silica may result in lung fibrosis (silicosis). Crystalline silica is classified as carcinogenic to humans (IARC Group 1).
Eye	Irritant. Contact may result in irritation, lacrimation, pain and redness.
Inhalation	High chronic toxicity - irritant. Over exposure to dust may result in mucous membrane irritation of the respiratory tract. Chronic exposure to crystalline silica may result in silicosis (lung fibrosis). Crystalline silica is classified as carcinogenic to humans (IARC Group 1).
Skin	Irritant. Contact may result in irritation, redness, pain and rash.
Ingestion	Low to moderate toxicity. Ingestion may result in gastrointestinal irritation, nausea, vomiting, abdominal pain and diarrhoea.
Toxicity Data	QUARTZ (SILICA CRYSTALLINE) (14808-60-7) LCLo (Inhalation): 300 ug/m ³ /10 years (human) LDLo (Intratracheal): 200 mg/kg (rat) LDLo (Intravenous): 20 mg/kg (dog) TCLo (Inhalation): 16 000 000 particles/ft ³ /8 hours/17.9 years (human-fibrosis)

12. ECOLOGICAL INFORMATION

Environment	Limited ecotoxicity data was available for this product at the time this report was prepared. Ensure appropriate measures are taken to prevent this product from entering the environment.
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13. DISPOSAL CONSIDERATIONS

Waste Disposal	Ensure product is covered with moist soil to prevent dust generation and dispose of to approved Council landfill. Contact the manufacturer if additional information is required.
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE

Shipping Name	None Allocated			
UN No.	None Allocated	DG Class	None Allocated	Subsidiary Risk(s) None Allocated
Packing Group	None Allocated	Hazchem Code	None Allocated	

15. REGULATORY INFORMATION

Poison Schedule	A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).
AICS	All chemicals listed on the Australian Inventory of Chemical Substances (AICS).

16. OTHER INFORMATION

Additional Information	The organic compounds in this product is described by the manufacturer as burnt bagasse (sugar cane residue). The trace elements in this product are described as nitrogen, sulphur, phosphorus, iron oxides, manganese oxides, potassium, calcium and magnesium oxides.
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ALUMINO SILICATES: When alumino silicates have been exposed to service temperatures exceeding 982°C for prolonged periods, cristobalite, a form of crystalline silica may be formed. Exposure to cristobalite dust may cause pulmonary fibrosis-silicosis. A hazard is only anticipated during demolition of used refractory materials. Cristobalite

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is classified as carcinogenic to humans (IARC Group 1).

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

ABBREVIATIONS:

ACGIH - American Conference of Industrial Hygienists.
ADG - Australian Dangerous Goods.
BEI - Biological Exposure Indice(s).
CAS# - Chemical Abstract Service number - used to uniquely identify chemical compounds.
CNS - Central Nervous System.
EC No - European Community Number.
HSNO - Hazardous Substances and New Organisms.
IARC - International Agency for Research on Cancer.
mg/m³ - Milligrams per Cubic Metre.
NOS - Not Otherwise Specified.
pH - relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm - Parts Per Million.
RTECS - Registry of Toxic Effects of Chemical Substances.
STEL - Short Term Exposure Limit.
SWA - Safe Work Australia.
TWA - Time Weighted Average.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this ChemAlert report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

Report Status

This document has been compiled by RMT on behalf of the manufacturer of the product and serves as the manufacturer's Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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End of Report